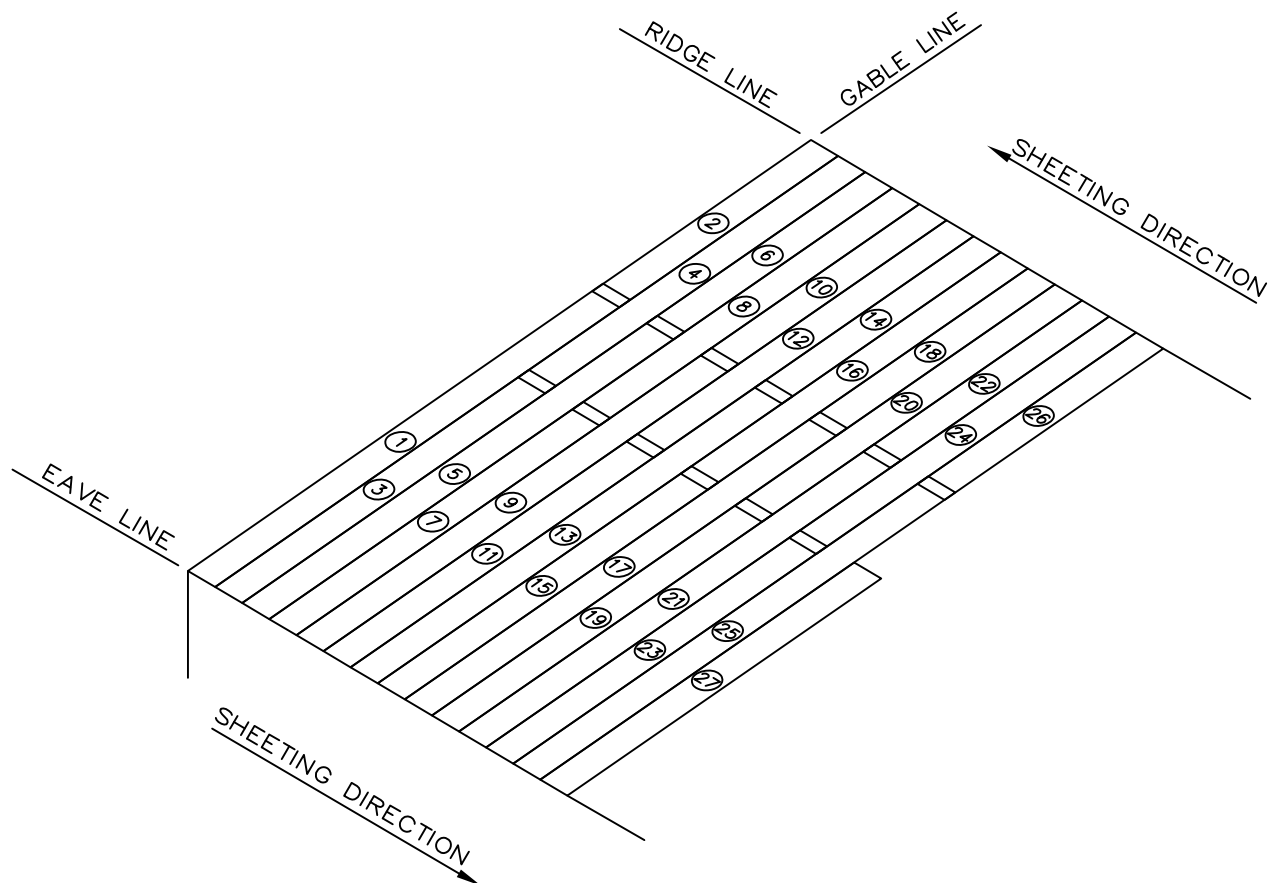


GABLE BUILDINGS WITHOUT PANEL ENDLAPS CAN BE SHEETED SIMULTANEOUSLY FROM EITHER END OF THE BUILDING. HOWEVER, IF THE BUILDING HAS PANEL ENDLAPS, THE ROOF MUST BE SHEETED LEFT TO RIGHT LOOKING UP THE SLOPE.



### SHEETING DIRECTION AND PANEL SEQUENCE

THE SHEETING SEQUENCE FOR THE SPAN-LOK PANEL IS AS INDICATED ABOVE. PLEASE NOTE THE PLACEMENT OF THE PANELS BY THE CIRCLED NUMBERS. THE UPHILL PANEL AT AN ENDLAP WILL BE SWAGED ON THE LOWER END FOR NESTING PURPOSES. END-LAPS OF ADJACENT PANELS MUST BE STAGGERED AT LEAST ONE PURLIN SPACE, OR A MINIMUM 24", TO PREVENT MATERIAL BUILD-UP.



**SPAN-LOK hp**



**PANEL INSTALLATION  
LAYOUT**

**SL-25**